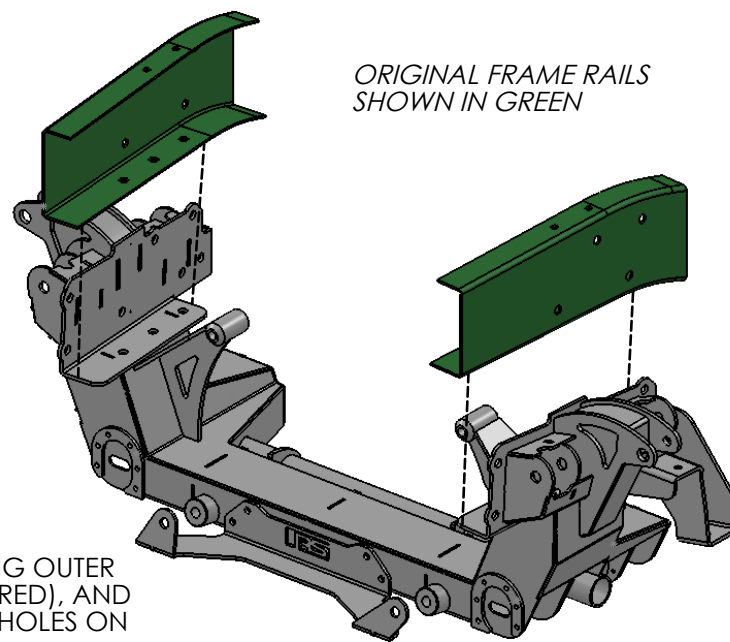
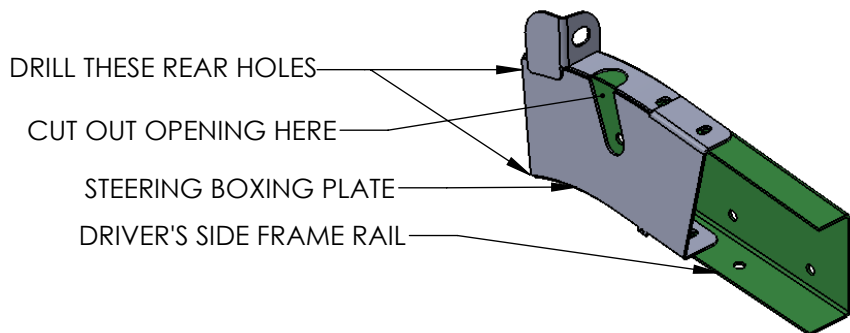
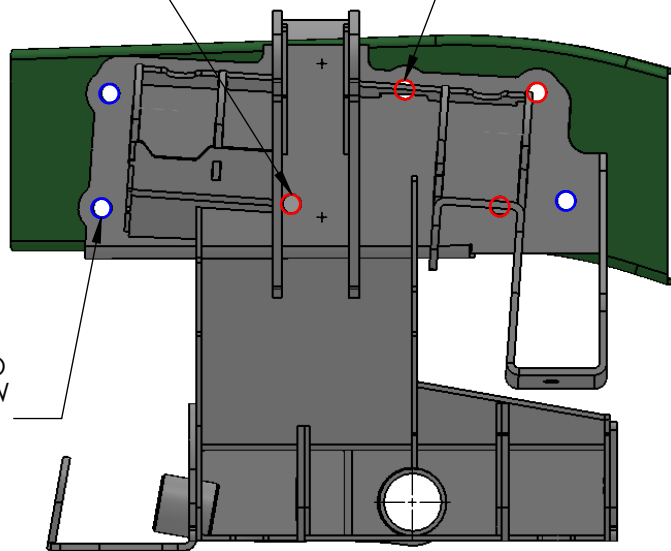


NOTE: BEFORE INSTALLING CROSSMEMBER, ALIGN STEERING BOXING PLATE WITH EXISTING HOLES. PRE-DRILL TWO REAR HOLES TO ACCEPT 3/8" BOLTS, AND CUT OPENING FOR STEERING SHAFT.



NOTE: THIS HOLE ONLY ACCESSIBLE FROM INSIDE FRAME RAIL

ALIGN IFS WITH 4 EXISTING OUTER RAIL HOLES (SHOWN IN RED), AND 3 EXISTING LOWER RAIL HOLES ON EACH FRAME SIDE.

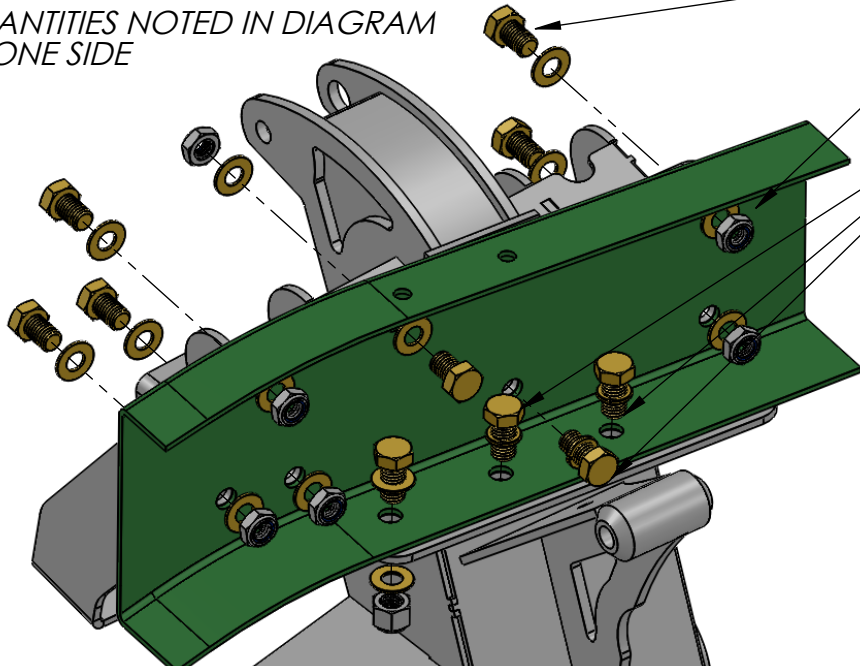


ONCE LOCATED, MARK CENTER OF EXTRA HOLES AND DRILL FRAME RAIL TO ACCEPT 7/16" BOLTS (NEW HOLES SHOWN IN BLUE)

HARDWARE LIST:

REVO IFS TO FACTORY FRAME RAILS	
14	7/16"-20 x 1.50 HEX BOLTS GRADE 8
14	7/16"-20 NYLOCK NUTS
28	7/16" FLAT WASHERS
6	3/8"-16 X 1.25 HEX BOLTS GRADE 8
6	3/8" SPLIT LOCK WASHERS
STEERING BOXING PLATE	
4	3/8"-16 X 1.25 HEX BOLTS GRADE 8
4	3/8" SPLIT LOCK WASHERS
4	3/8"-16 NYLOCK NUTS
UPPER STEERING COLUMN BRACKET	
2	3/8"-16 X 1.25 HEX BOLTS GRADE 8
2	3/8" SPLIT LOCK WASHERS
2	3/8"-16 NYLOCK NUTS
FIREWALL BRACKET	
2	3/8"-16 X 1.25 HEX BOLTS GRADE 8
2	3/8" SPLIT LOCK WASHERS
2	3/8"-16 NYLOCK NUTS

NOTE: QUANTITIES NOTED IN DIAGRAM ARE FOR ONE SIDE



- (7) 7/16"-20 x 1.50" HEX BOLTS
- (14) 7/16" FLAT WASHERS
- (7) 7/16"-20 NYLOCK NUT
- 40 FT/LBS

- (3) 3/8"-16 x 1.25" HEX BOLTS
- (3) 3/8" SPLIT LOCK WASHERS
- 30 FT/LBS

- (2) 3/8"-16 x 1.25" HEX BOLTS
- (2) 3/8" SPLIT LOCK WASHERS
- (2) 3/8"-16 NYLOCK NUTS
- 30 FT/LBS

RS FIREWALL BRACKET
2.25" ID COLUMN SHIFT
2" ID FLOOR SHIFT

IDIDIT STEERING COLUMN
COLUMN SHIFT #11406570
FLOOR SHIFT #11206570

DOUBLE U-JOINT 3/4-36 - 3/4DD
FLAMING RIVER FR1790

RS STEERING BOXING PLATE

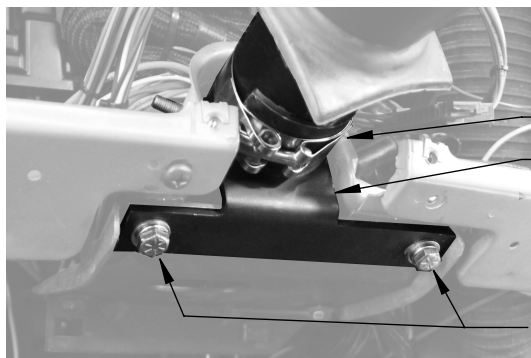
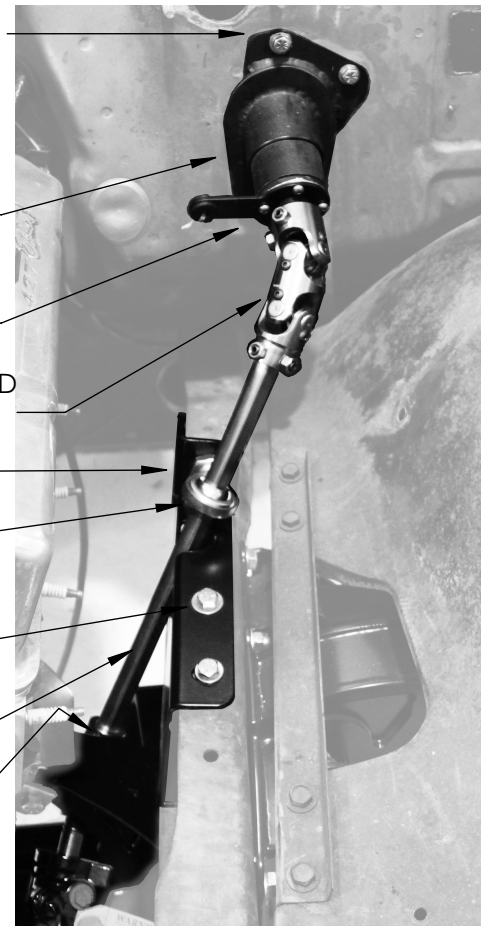
3/4" BEARING
FLAMING RIVER FR1810

- (4) 3/8"-16 x 1.25" HEX BOLTS
- (4) 3/8" SPLIT LOCK WASHERS
- (4) 3/8"-16 NYLOCK NUTS
- 30 FT/LBS

3/4 DD SHAFT (18" TRIM TO FIT)
FLAMING RIVER #FR1850SS

U-JOINT 3/4 DD - 3/4-36
FLAMING RIVER 1715DD

STEERING COMPONENTS



CLAMP
RS UPPER STEERING
COLUMN BRACKET

- (2) 3/8"-16 x 1.25" HEX BOLTS
- (2) 3/8" SPLIT LOCK WASHERS
- (2) 3/8"-16 NYLOCK NUTS
- 30 FT/LBS

CAUTION: DUE TO VARYING FRAMES, BODYMOUNTS, OR PREVIOUS FIREWALL MODIFICATIONS, THE STEERING LINKAGE SETUP MAY DIFFER FOR EACH VEHICLE **BE SURE THE STEERING WORKS SMOOTHLY WITHOUT BIND.** MODIFICATIONS MAY NEED TO BE MADE TO THE BEARING MOUNT AND ADDITIONAL GRINDING MAY NEED TO BE DONE FOR STEERING SHAFT CLEARANCE ON THE BOXING PLATE AND FACTORY FRAME RAIL.